

	Technical Data Sheet CANDLE CONTAINERS	Version: 1
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Material	Sodium- calcium- silicate, clear	
Production type	Press, spinning, press blown, individual station	
Certificate	ISO 9001:2015 ISO 28000:2007 ISO 50001:2018 Atest PZH EcoVadis Sedex	
Coatings	TegoGlas T5 ¹	
Internal testing	EN 1183:2000 Materials and articles in contact with foodstuffs- Test methods for thermal shock and thermal shock endurance ² ASTM C148-17 Standard Test Methods for Polariscopic Examination of Glass Containers ISO 8106:2005 Glass conainers- Detrmination of capacity by gravimetric method- Test method	
Quality assurance	Directive 2001/95/EC of the European Parliament and of council of 3 December 2001 on general product safety European Parliament and council Directive 94/62/EC of 20 December 1994 on packaging and packaging waste Regulation (EC) No 1907/2006 of the European Parliament and of the council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC	
Composition	SiO ₂ Na ₂ O K ₂ O Li ₂ O CaO MgO AL ₂ O ₃ Fe ₂ O ₃ B ₂ O ₃ SO ₃ BaO PCR	69 – 75 % 12-15 % 0-3% 0-0,4% 7-11% 0-4% 1-3% 0,04% max 0-2% 0,1-0,3% 0 – 2% ~3%
Inspection level ³	I	
Criteria	Glass control is made in proper condition: 1. Distance (50 cm from the field of view) 2. Lighting (d65 light cabin) Similar to glass exposure on shelf .	
Conditions of use	Thermal Shock endurance 50 degrees Dishwasher safe Wash before usage Not suitable for the freezer, microwave Suitable for the refrigerator	

¹ Optional. Trend Glass reserves the right to use it without prior notice to the customer. Expection- Client's clear objection.

² Interpretacja wyników. Wynik pozytywny: 0 szt pękniętych w próbie, wynik negatywny: 1 i więcej sztuk pękniętych w próbie.

³ ISO 2859-1:1999 Sampling procedures for inspection by attributes. Part 1. Smapling schemes indexed by acceptance Quality Linit (AQL) for lot-by-lot inspection

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Quality classification

AQL	Definition	Deviation
Acceptable	Deviation, which cannot be eliminated due to technological reason	Cold waves for spinning line Touchable seams for open mould Imperceptible bolts for press blown Bottom curvature (IS/ press blown) Technological contamination (bottom article) Dust, small part from packaging part Wavy walls (internal glass surface) Glass color deviation (acc. To internal procedure) Pits Wavy invisible after paraffine pouring
Minor (AQL 4.0)	Cosmetic deviation, which can appear during production process but due to slightly visible of deviation- rejection are burdened high defect ratio. Deviation do not have impact on final customer decision.	Mould imperfection Air bubbles (>2 mm) God mark Dots (<2mm, grouped) Oil mark (up to 5% article height) Scissors cut mark Touchable, double rim
Major (AQL 1.5)	Average deviation, which was observed during production process. Deviation can be visible for final customer. Safety for usage. Deviation classified as a visuals effect.	Unstable Lack of alignment
Critical (AQL 0,65)	Deviation, which was observed during production process and rejected during sorting. Defect which determine safety.	Broken Chipped Embedded glass (<1 mm) Out of technical drawing Sharp edges Negative thermashock endurance

Sampling plan

Lot size	Inspection level I	Sample size	Ac 0,65	Ac. 1,5	Ac 4.0
1201-3200	H	50	1	2	5
3201- 10000	J	80	1	3	7
10001- 35000	K	125	2	5	10
35001-150000	L	200	3	7	14
>150000	M	315	5	10	21

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